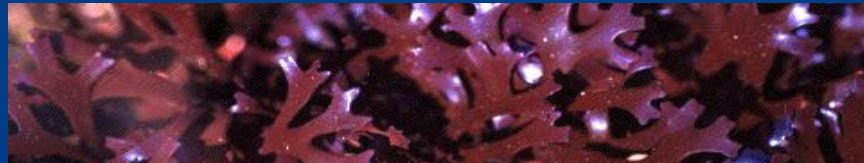


## Cultivation of *Chondrus crispus* in Denmark

- production potential, quality and food safety



Annette Bruhn<sup>1</sup>, Michael Bo Rasmussen<sup>1</sup>, Martin Mørk Larsen<sup>1</sup>, Birgit Olesen<sup>2</sup>, Carlos Arias<sup>2</sup>, Thomas Worm<sup>3</sup>

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<sup>3</sup> CP Kelco A/S

## *Chondrus crispus* – Irish/carrageen moss

Carraigín = "small rock" (Gaelic)



Photo: [www.cybercolloids.net](http://www.cybercolloids.net)

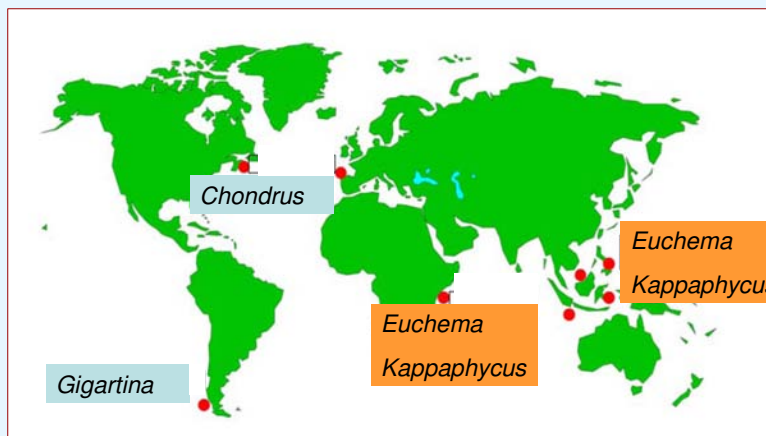
## Carrageenan (E407)



Price: up to 200 USD per kg

Photo: [www.eurogum.dk](http://www.eurogum.dk)

## Carrageenan – alternative resources



Cold water species = 15 %

Warm water species = 85 %

## Carrageenan (E407)



## *Chondrus* - harvest

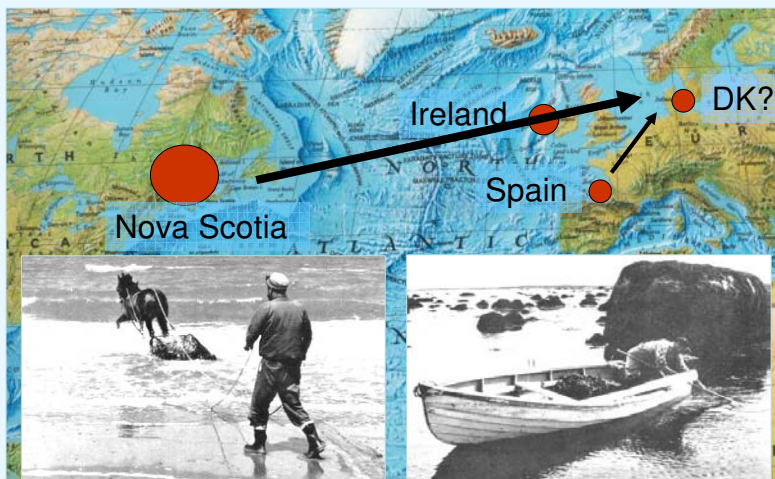
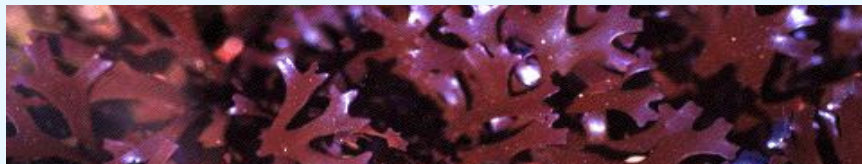


Photo: [www.greatdreams.com](http://www.greatdreams.com) & [www.fao.org](http://www.fao.org)

## Cultivation of *Chondrus* in Denmark?

- How much can we produce?
- How do we optimise growth and production?
- How do we optimise yield and quality of carrageenan?
- Can we sell it?
- Does it pay?

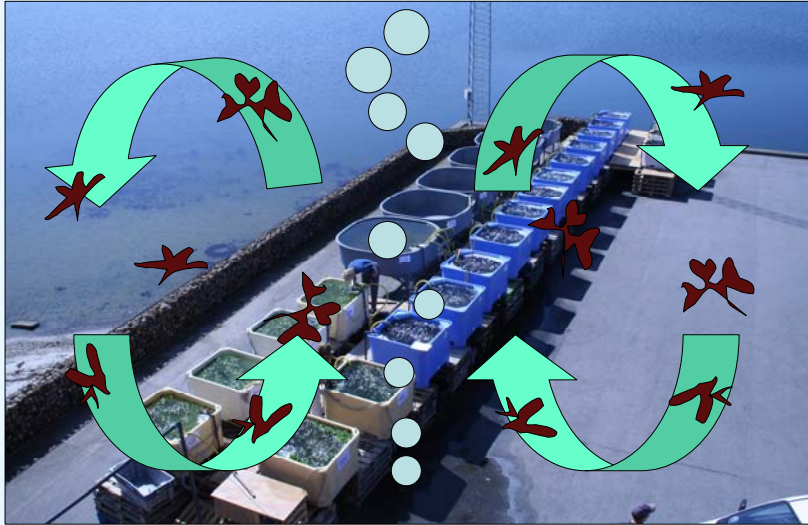


## Experiments



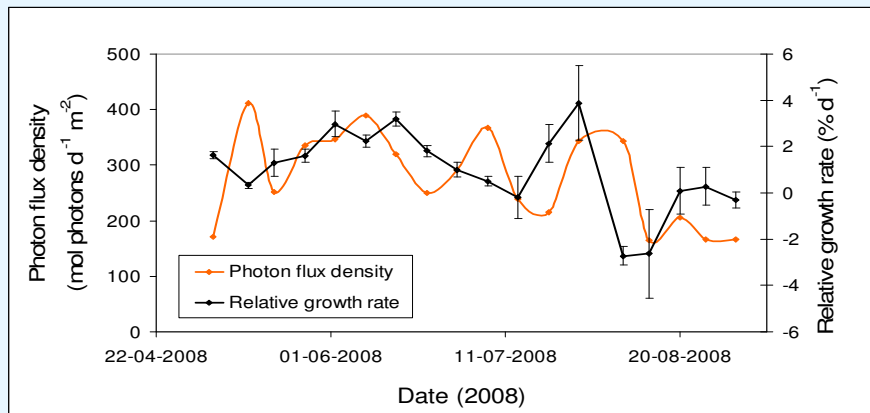
Photo: Michael Bo Rasmussen, DMU

## Landbased tumblecultures



## Landbased cultivation

- Growth rates up to 4% d<sup>-1</sup> [1, 2]
- 30 T seaweed (DW) year<sup>-1</sup> ha<sup>-1</sup>
- 14 T carrageenan year<sup>-1</sup> ha<sup>-1</sup>



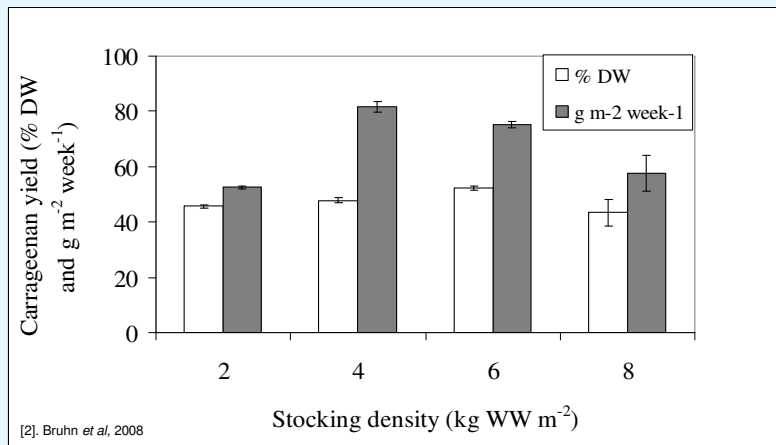
[1]. Bidwell *et al.*, 1985 [2]. Bruhn *et al.*, 2008



## Landbased cultivation

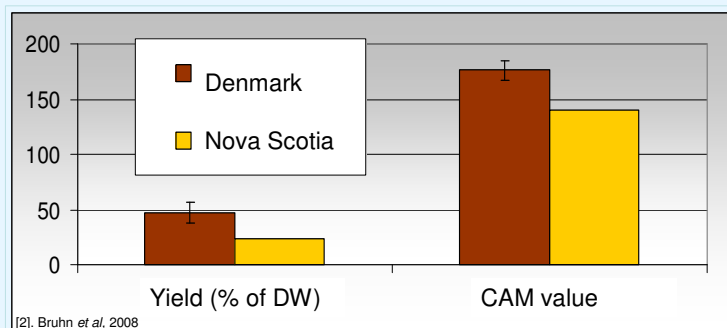


- Optimal stocking density: 4-6 kg m<sup>-2</sup>



## Landbased cultivation

- Quality
  - high yield: 47 % (23%)
  - good quality: CAM-value: 176 (140)
  - clean raw material – semirefined carrageenan



## Landbased cultivation

### ■ Economy

- **Income:** 1.2 mio DKR year<sup>-1</sup> ha<sup>-1</sup>
- **Costs:** 8.5 mio DKR year<sup>-1</sup> ha<sup>-1</sup>
- **Costs (theoretical) [1]:** 0.9 mio DKR year<sup>-1</sup> ha<sup>-1</sup>



[1]. Bidwell *et al.*, 1985

## Cultivation in open sea



- July and August
- 2 \* 2 locations +/- exposure
  - Limfjorden : Salling / Lysen
  - Kattegat : Anholt / Grenå
- Neutral to negative growth rates
  - epiphytes!
  - Mexico up to 2,4% [3]
- Carrageenan yield and quality as in landbased cultivation

Photo: Michael Bo Rasmussen, DMU [3] Zertuche-Gonzalez *et al.*, 2001

## Laboratory experiments

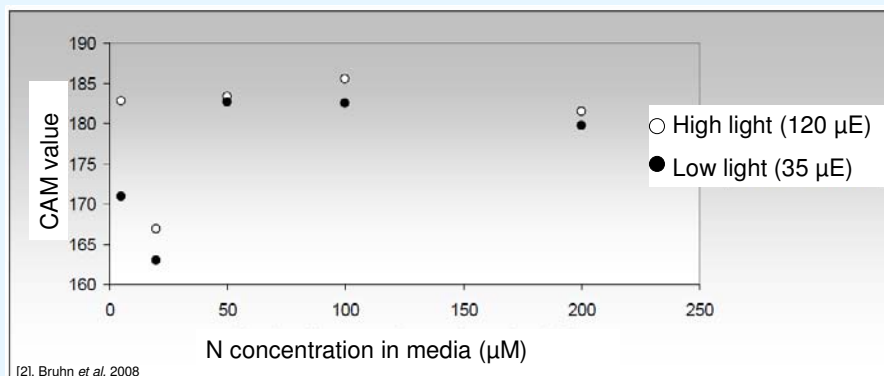


Photo: Michael Bo Rasmussen, DMU

- Impact of light and nitrogen
  - 30 tanks of 3 litres
  - 2 light intensities (35, 120  $\mu\text{E}$ )
  - 5 N concentrations (5,20,50,100,200  $\mu\text{M N}$ )

## Laboratory experiments

- High light doubled growth rates and had positive effect on CAM value

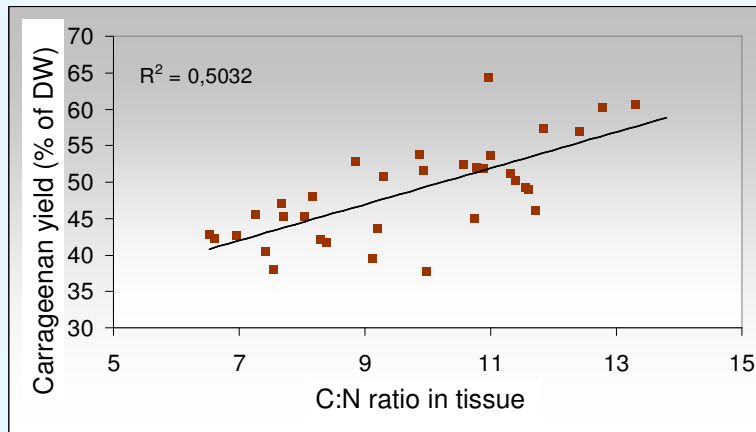


[2]. Bruhn *et al.*, 2008



## Laboratory experiments

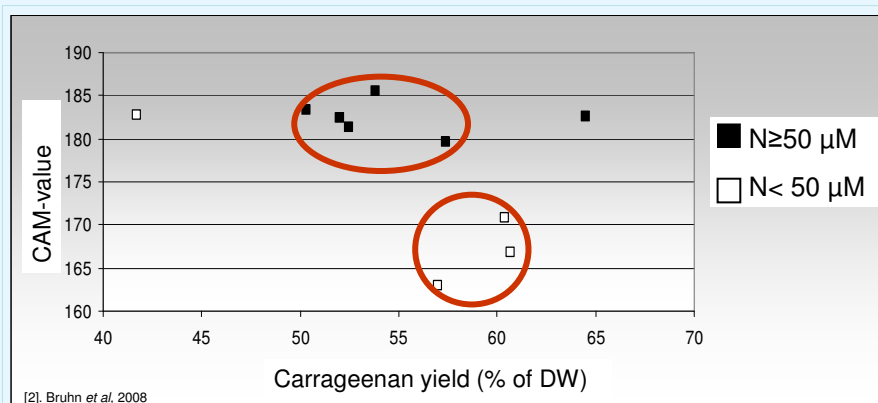
- Carrageenan yield increases with N-limitation (Neish effect)<sup>[4]</sup>



[2]. Bruhn *et al.*, 2008. [4] Neish *et al.*, 1977.

## Laboratory experiments

- N: trade-off between carrageenan quality and yield

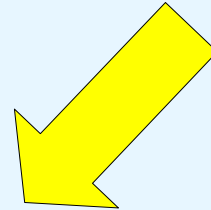


[2]. Bruhn *et al.*, 2008

## Food safety

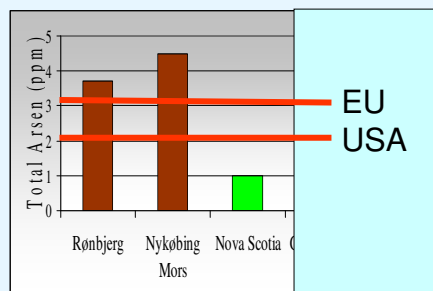
- **Limit values – refined carrageenan**

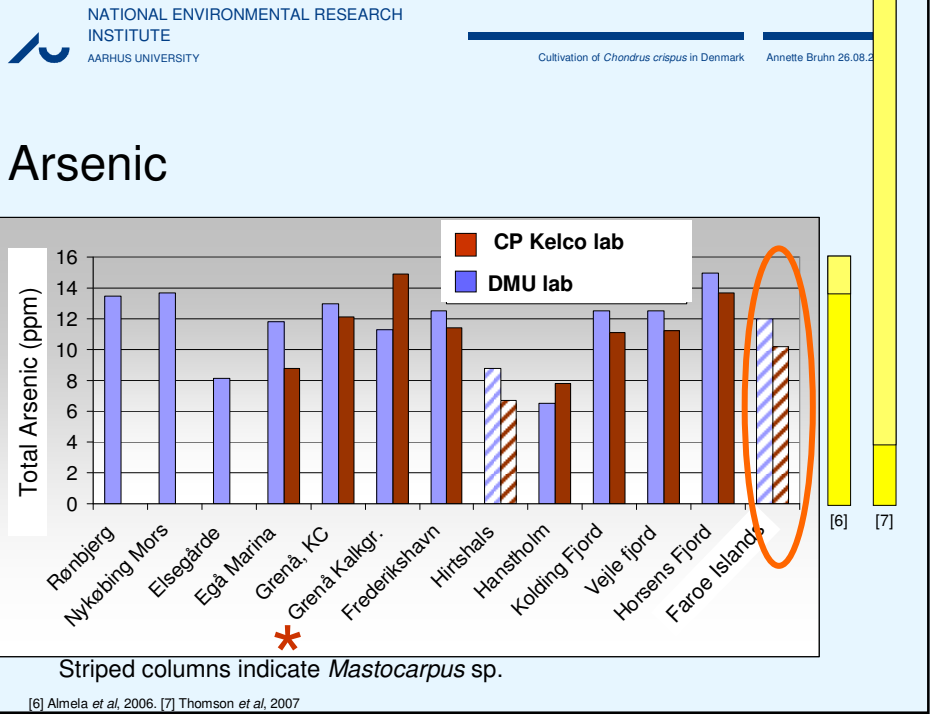
- **Pb (Lead) 5 ppm**
- **Cd (Cadmium) 2 ppm**
- **Hg (Mercury) 1 ppm**
- **As (Arsenic) 3 ppm (EU) / 2 ppm (USA)**



## Arsenic

- **Toxic element**
  - **Inorganic form most toxic**
- **Concentrates in algae** [5]
  - **Highest concentrations in young tissue**
  - **Inorganic form approx 4% of total arsenic in *Chondrus*** [6]
- **Limit values exceeded in refined carrageenan from Danish produced *Chondrus***
  - **EU = 3 ppm**
  - **USA = 2 ppm**





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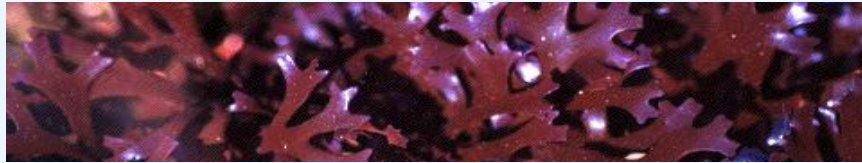
Cultivation of *Chondrus crispus* in Denmark Annette Bruhn 26.08.2010

## Conclusions

- +
  - High yield
  - Good quality carrageenan
  
- ÷
  - Too energy expensive
  - Too high concentration of arsenic

## Cultivation of *Chondrus* in Denmark?

- How much can we produce? **30 T DW year<sup>-1</sup> ha<sup>-1</sup>**
- How do we optimise growth and production? **6 kg m<sup>-2</sup>. 20+ µM N.**
- How do we optimise yield and quality of carrageenan? **20-50 µM N. High light**
- Can we sell it? **Not at present**
- Does it pay? **Not at present**



## Future challenges?

- **Arsene**
  - differentiation of limit values: organic / inorganic arsenic
  - harvest method – harvest of oldest tissue
- **Economy**
  - landbased tanks – less energy – paused aeration
  - cultivation in open sea
  - harvest method – harvest of oldest tissue?

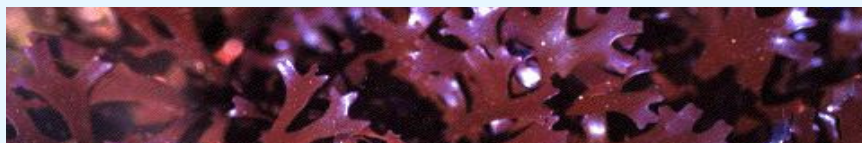




Photo: Jan Krog

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Agriculture and Fisheries.

## *Chondrus* - arsenic



*Chondrus*  
from 11  
locations



*Mastocarpus*  
from 2  
locations



## Air dried *Chondrus*

